



Innovation

Distributed by:

BRETTWOOD

Simply better.

NEW

Induction bearing heaters

- Portable and on site!
- Extend bearing life and cut operating cost by eliminating hammering and pounding to cold-mount bearings. Works on bearings, sprockets, gears, couplings & sleeves.
- All portable models feature a digital time/temperature display & magnetic probe.
- High performance: fast heating, lower energy use. 120V/15A. 50/60Hz.
- Vertical or Horizontal heating (PVH3813 & SVH5223). Horizontal position heating time is 3 to 4 times faster!
- Demagnetizes bearings – easy to use, ready in minutes.

*Bearings not included



FROM **3149⁴⁶**

PV2412

- Integrated carrying case
- Includes cross bars standard: ¼", ⅜", ½", ⅝", 1 ⅛"
- Approx. weight: 47 lbs.

| | Max. weight ± lb bearings | Min. ID Ø | Max. OD Ø | Price |
|---------------|---------------------------|-----------|-----------|-----------|
| PV2412 | 44 lbs | ¾" | 9 ½" | \$3149.46 |

PVH3813

- Vertical or horizontal heating.
- Includes cross bars standard: ¼", ⅜", ½", ⅝", 1 ⅛"
- Approx. weight: 51 lbs.

| | Max. weight ± lb bearings | Min. ID Ø | Max. OD Ø | Price |
|----------------|---------------------------|-----------|-----------|-----------|
| PVH3813 | 110 lbs | ¾" | 15" | \$4129.45 |

SVH5223

- Swivel arm for faster change ups.
- Vertical or horizontal heating.
- Includes cross bars standard: ¾", 1 ⅜", 2 ⅜"
- Approx. weight: 112 lbs.

| | Max. weight ± lb bearings | Min. ID Ø | Max. OD Ø | Price |
|----------------|---------------------------|-----------|-----------|-----------|
| SVH5223 | 330 lbs | ⅝" | 20 ½" | \$6345.45 |

All-steel bar clamps

classiX® all-steel bar clamps

FROM **27⁹⁹**



- Standard swivel pads and heavy duty pads are tried and true contact surfaces for use with your classiX® clamps. Field replaceable.
- Heat-treated, high carbon Acme threaded hardened spindle is built to offer high load capacity, durability and spatter resistance.

classiX® - Standard pad

| | Clamping Capacity | Throat Depth | Clamping Force | Price |
|--------------|-------------------|--------------|----------------|---------|
| GS20K | 8" | 4" | 880 lbs | \$27.99 |
| GS30K | 12" | 5 ½" | 1200 lbs | \$44.99 |

classiX® - Heavy duty pad

- Designed for heavier applications
- Includes classic rail profiles

| | Clamping Capacity | Throat Depth | Clamping Force | Price |
|--------------|-------------------|--------------|----------------|---------|
| GSL30 | 12" | 4 ¾" | 1880 lbs | \$69.99 |
| GSM30 | 12" | 5 ½" | 2660 lbs | \$89.99 |



179⁹⁹

J Series step-over clamp

- Clears obstructions while maintaining clamping pressure.
- With MorPad and ergonomic grip.

| | Clamping Capacity | Throat Depth | Clamping Force | Rail Step-Over up to |
|-----------------|-------------------|--------------|----------------|----------------------|
| 2400J-12 | 12" | 5 ½" | 2660 lbs | 4" |

179⁹⁹



Regular duty, deep throat DT2400

- Extended throat depth of 8 inches for that extra reach.
- Comes with standard rail profile, MorPad, & ergonomic BESSEY® grip.

| | Clamping Capacity | Throat Depth | Clamping Force |
|-------------------|-------------------|--------------|----------------|
| DT 2400-12 | 12" | 8" | 1770 lbs |



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Welding table clamps

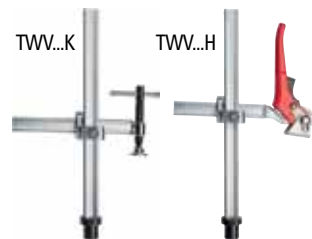


FROM **74⁹⁹**

Variable throat depth, TWV

- Precision clamping with variable height and adjustable throat depth
- T-Bar with smooth-running ACME threaded spindle and tool free pressure plate replacement, or lever handle with an ratcheting mechanism for controlled, fast, vibration-proof clamping.

| | Handle Style | Hole Diameter | Clamping Capacity | Nominal Throat Depth | Rail Profile | Clamping Force | Price |
|--------------|--------------|---------------|-------------------|----------------------|----------------|----------------|-----------------|
| TWV28-30-17K | T-Bar | 28 mm | 12" | 1 7/16" - 6 7/8" | 1 1/8" - 7/16" | 1100 lbs | \$74.99 |
| TWV28-30-17H | Lever | 28 mm | 12" | 4 3/16" - 6 7/8" | 1 1/8" - 7/16" | 1100 lbs | \$102.99 |



79⁹⁹

With special pressure plate, TWM28

- Tempered profiled rail and drop forged sliding arm.
- Heat-resistant pressure plate with sintered steel insert tilts up to 35°.

| | Hole Diameter | Clamping Capacity | Nominal Throat Depth | Rail Profile | Clamping Force | Price |
|-------------|---------------|-------------------|----------------------|----------------|----------------|----------------|
| TWM28-30-12 | 28mm | 12" | 4 3/4" | 1 1/8" - 7/16" | 1400 lbs | \$79.99 |



108⁹⁹

Welding table clamp, TW28GRS

- Special, sturdy, V-grooved pressure plate for even clamping of round or square workpieces.
- For clamping with very tight space constraints.

| | Hole Diameter | Clamping Capacity | Nominal Throat Depth | Rail Profile | Clamping Force | Price |
|--------------|---------------|-------------------|----------------------|----------------|----------------|-----------------|
| TW28GRS30-12 | 28mm | 12" | 4 3/4" | 1 1/8" - 7/16" | 1100 lbs | \$108.99 |



Note: Clamping force calculated at a height of 2-3 In on a solid all-steel welding table platform



Heavy duty C-clamps, 100 series

- Designed for heavy duty applications.
- Square head on the T-handle.

FROM **87⁴⁶**

| | Clamping Capacity | Throat Depth | Clamping Force | Price |
|-------|-------------------|--------------|----------------|-----------------|
| B-103 | 0-3" | 2" | 8,750 lbs | \$87.46 |
| B-104 | 0-3 1/2" | 2 1/4" | 10,000 lbs | \$98.26 |
| B-106 | 2-5 1/2" | 2 1/2" | 11,250 lbs | \$118.79 |

Multi-purpose rotating pipe & bench vise



- Heavy duty jaws
- 360° swivel base
- 3 mounting holes and 2 lockdowns
- Serrated jaws rotate 360°
- Cast iron body for durability
- Built-in anvil.

129⁹⁹

| | Jaw Width | Jaw Opening | Throat Depth | Pipe Capacity | Price |
|---------|-----------|-------------|--------------|---------------|-----------------|
| BV-MPV5 | 5" | 5" | 3" | 2" | \$129.99 |



48⁹⁹

"Big Daddy" magnetic square (BDMS)

- Quality magnetic square with convenient T-handle for a quick release.

| | Pull | Nominal Dimensions | Pre-set Angles | Price |
|--------|---------|--------------------|----------------|----------------|
| BDMS-1 | 100 lbs | 8" x 8" x 1 5/8" | 90/45° | \$48.99 |

"Chunky" magnetic square (CMS)

- Release your magnet with the convenient T-handle.

| | Pull | Nominal Dimensions | Pre-set Angles | Price |
|-------|---------|--------------------------|----------------|-----------------|
| CMS-1 | 100 lbs | 3 3/4" x 4 3/8" x 1 5/8" | 90/45° | \$105.99 |

Multi-use snip, compact aviation snip (D15A)

- Compact design for high performance with minimum effort.
- Smaller than typical aviation snip – for working in small spaces with all the power you need.
- For long continuous, straight and curved cuts.

Your Choice **15⁹⁹**



| | Overall Length | Blade Length | Cutting Capacity (carbon steel) | Price |
|----------|----------------|--------------|---------------------------------|----------------|
| D15A-BE | 7 3/16" | 1 3/16" | 18 gauge | \$15.99 |
| D15AL-BE | 7 3/16" | 1 3/16" | 18 gauge | \$15.99 |
| D15S-BE | 7 3/16" | 1 3/16" | 18 gauge | \$15.99 |

Heavy duty bench vise, BV-HD

- Strong 30,000 psi grey cast iron construction
- Simply bolt to the top surface of your bench & lock the workpiece in place with the heavy duty serrated jaws
- Base swivels 360°
- 3 mounting holes, 2 lockdowns, built-in anvil

| | Jaw Width | Jaw Opening | Throat Depth | Price |
|---------|-----------|-------------|--------------|-----------------|
| BV-HD40 | 4" | 4" | 2" | \$79.96 |
| BV-HD60 | 6" | 6" | 3" | \$108.99 |



NEW



37⁹⁹

Clutch style bar clamp, GSCC – Set of 4

- Our most popular models: 2x GSCC2.506 and 2x GSCC2.512 clutch style bar clamps with wood handle in a convenient clam pack.
- Regular-duty clamp for cabinet makers, woodworkers, metal workers and homecrafters.
- 2 piece slip-clutch plates keep the jaw sturdy and in place.
- Non-marring protective pads on the top and bottom jaws.



| | Clamping Force | Price |
|---------|----------------|---------|
| GSCC4PK | 600 lbs | \$37.99 |



Light duty, zinc die cast, LM

- Small, light weight, durable
- Includes plastic cap on pressure pad

| | Clamping Capacity | Throat Depth | Clamping Force | Price |
|---------|-------------------|--------------|----------------|--------|
| LM2.004 | 4" | 2" | 330 lbs | \$5.99 |



5⁹⁹



37⁹⁹

Variable angle strap clamp, VAS

- Even pressure on mitre joints.
- Clamp square, round, rectangular or irregular shapes.
- Includes 4 pivoting Vario corners.
- Range of angle: 60° to 180°
- 2K composite comfort handle.

| | Clamping Capacity | Range of Angle | Price |
|-----------|-------------------|----------------|---------|
| VAS-23+2K | Up to 23 feet | 60° to 180° | \$37.99 |



24⁹⁷

Angle clamp, WS

- Clear dowels, screw or staples while gluing
- Holds and aligns material at 90° angles and adjusts automatically to wood thickness
- TK-6 table mount clamp holds clamp in place (included).

| | Maximum Clamping Capacity | Max. Passage for T-Joints | Price |
|---------|---------------------------|---------------------------|---------|
| WS-3+2K | Both sides-max 4" thick | 1 1/8" | \$24.97 |



14⁹⁹

Wood handscrew clamps, LHS

- Adjustable jaws for a strong or delicate grip
- Cold-drawn, carbon-steel spindles and swivel nuts.
- Large handles for comfort and torque.

| | Jaw Length | Clamping Capacity | Throat Depth | Spindle Diameter | Price |
|-------|------------|-------------------|--------------|------------------|---------|
| LHS10 | 10" | 7" | 6" | 7/16" | \$14.99 |



7⁹⁹



VarioClippix® variable spring clamps, XV

- Unique sliding jaw adjusters for a much larger clamping capacity than a regular spring clamp.
- Rapid-action, polyamide, sliding top jaw infinitely adjusts to fit the project... the clamping capacity of a 4" spring clamp with the comfort of a 2" clamp.
- Ergonomic 2-component handle – soft, anti-slip, comfort handle.
- Soft-touch pads protect workpieces and eliminate marring of work.
- Double jaw.

| | Clamping Capacity | Throat Depth | Price |
|---------|-------------------|--------------|--------|
| XV5-170 | 6 1/2" | 2" | \$7.99 |



K Body® REVO™ Extender Kits

| | Includes | Price |
|---------|--|----------|
| KRX2440 | 2 x KR3.524 (24" K Body® REVO™) 2 x KR3.540 (40" K Body® REVO™) | \$214.99 |
| KRX2450 | 2 x K Body® Extenders 2 x KR3.524 (24" K Body® REVO™) 2 x KR3.550 (50" K Body® REVO™) 2 x K Body® Extenders | \$221.96 |



FROM **214⁹⁹**



Innovation

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Simply better.

K Body® REVO™ powerful parallel clamping

FROM **42¹⁰**



- Jaws clamp at an accurate 90° angle
- 3 large removable pressure caps resistant to glue, paint & solvent
- Removable end-clip ensures clamp sits parallel to work surface
- Large ergonomic soft grip handles apply more force with less effort
- Nominal clamping force of 1500 lbs
- Replacement parts available.

| | Clamping Capacity | Throat Depth | Clamping Force | Price |
|----------------|-------------------|--------------|----------------|----------------|
| KR3.512 | 12" | 3 3/4" | 1500 lbs | \$42.10 |
| KR3.518 | 18" | 3 3/4" | 1500 lbs | \$45.34 |
| KR3.524 | 24" | 3 3/4" | 1500 lbs | \$48.59 |
| KR3.531 | 31" | 3 3/4" | 1500 lbs | \$50.74 |
| KR3.540 | 40" | 3 3/4" | 1500 lbs | \$52.91 |
| KR3.550 | 50" | 3 3/4" | 1500 lbs | \$59.39 |



Auto-adjust toggle clamps STC

- Self adjusts to variations in workpiece height while maintaining clamping force.
- The integrated clamping force adjustment screw can vary the applied clamping force in a range.
- Large ergonomic handle with soft insets for maximum comfort.

Pipe clamp, traditional style, PC-2

- Great for edge gluing of multiple pieces
- Clamping capacity determined by length of pipe used
- Extra high base for clearance
- ACME threaded screw
- Large clamping surface
- Foot assembly stabilizes clamp
- Smooth action spindle with Hex head*



FROM **14⁴⁹**



| | Black Pipe Diameter | Throat Depth | Price |
|---------------|---------------------|--------------|----------------|
| PC34-2 | 3/4" | 2 3/8" | \$16.99 |
| PC12-2 | 1/2" | 2 1/8" | \$14.49 |

*Hex head spindle is to facilitate clamping, not augment it. Applying too much clamping force may cause the fixture to fail.

Horizontal with flanged base

FROM **22⁹⁹**



| | Opening | Nominal Clamping Force Range | Holding Capacity | Fastener | Price |
|----------|-----------|------------------------------|----------------------|----------|----------------|
| STC-HH20 | 0-13/16" | 25 - 250 lbs.* | 450 lbs. 3/16" or M5 | | \$22.99 |
| STC-HH50 | 0-1 9/16" | 25 - 550 lbs.* | 700 lbs. 1/4" or M6 | | \$24.49 |
| STC-HH70 | 0-2 3/8" | 25 - 550 lbs.* | 700 lbs. 1/4" or M6 | | \$25.99 |

Inline with flanged base

FROM **23⁹⁹**



| | Opening | Nominal Clamping Force Range | Holding Capacity | Fastener | Price |
|-----------|---------|------------------------------|----------------------|----------|----------------|
| STC-IHH15 | 0-3/8" | 25 - 250 lbs.* | 450 lbs. 3/16" or M5 | | \$23.99 |
| STC-IHH25 | 0-5/8" | 25 - 550 lbs.* | 700 lbs. 1/4" or M6 | | \$25.49 |



Malleable cast bar clamps

- Integrated anti-slip system for maximum safety.
- Reinforced malleable cast iron jaw and sliding arm with a top jaw press fitted to the rail.
- High quality profiled rail from our own German steel plant.
- Smooth running spindle with Acme thread allows for more clamping with less effort. Replaceable pressure plates can be easily changed without tools.
- BESSEY® tried-and-true wood handle



| | Clamping Capacity | Throat Depth | Clamping Force | Price |
|----------------|-------------------|--------------|----------------|----------------|
| TG4.012 | 12" | 4" | 880 lbs | \$24.83 |
| TG4.016 | 16" | 4" | 880 lbs | \$28.93 |
| TG4.540 | 40" | 4 1/2" | 1000 lbs | \$38.48 |

FROM **24⁸³**



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